



INSTRUCTION MANUAL

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Welding process	European name	US name	Protective gas	Supply example
MAG / GMAW	ISO 14341 G3Si1	AWS A 5.18 – ER 70 S-6	M21	LNМ 26 (GMAW)
TIG / GTAW	ISO 636 W3QI1	AWS A 5.18 – ER 70 S-G	I1	LNМ (GTAW)
Coated electrode / SMAW	E 38 X* [1] B 12 H5 E 42 X* B 12 H5	AWS A 5.1 E 7016 ou E 7018	--	Baso 100

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Elements	Ni	Cr	Mo	S	P
Composition	≥ 0,40	≥ 0,40	≥ 0,15	≤ 0,01	≤ 0,01